

# **CUSTOMER APPROVAL SHEET**

| Company  |                                     |  |  |  |  |
|--|-------------------------------------|--|--|--|--|
| Name   |                                     |  |  |  |  |
| MODEL  | A080XTN01.4                         |  |  |  |  |
| CUSTOMER   |                                     |  |  |  |  |
| APPROVED   |                                     |  |  |  |  |
| APPROVAL FOR SPECIFICAT                                    | TIONS ONLY (Spec. Ver. <u>0.0 )</u> |  |  |  |  |
| APPROVAL FOR SPECIFICATIONS AND ES SAMPLE (Spec. Ver. 0.0) |                                     |  |  |  |  |
| APPROVAL FOR SPECIFICATIONS AND CS SAMPLE (Spec. Ver. 0.0) |                                     |  |  |  |  |
| CUSTOMER REMARK :  |                                     |  |  |  |  |

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 Doc. version :
 0.0

 Total pages :
 20

 Date :
 2021/11/11

# **Product Specification**

## 8.0" COLOR TFT-LCD MODULE

| Model Name:        | A080XTN01.4 |
|--------------------|-------------|
| Planned Lifetime:  |             |
| Phase-out Control: |             |
| EOL Schedule:      |             |
|                    |             |

>Preliminary Specification>Final Specification

Note: The content of this specification is subject to change.

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#### Record of Revision

| Version | Module<br>Version | Revise Date | Page | Content     |
|---------|-------------------|-------------|------|-------------|
| 0.0     | 0.0               | 2021/11/11  | All  | First Draft |
|         |                   |             |      |             |
|         |                   |             |      |             |
|         |                   |             |      |             |
|         |                   |             |      |             |
|         |                   |             |      |             |
|         |                   |             |      |             |



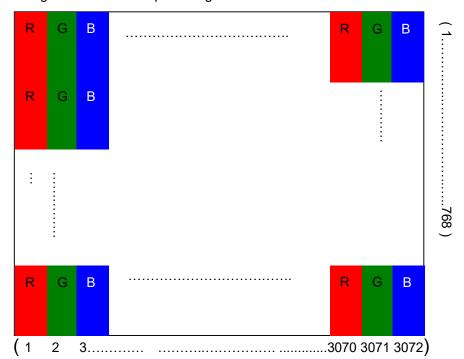
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## A. General Information

| NO. | Item                           | Unit | Specification              | Remark |
|-----|--------------------------------|------|----------------------------|--------|
| 1   | Screen Size                    | inch | 8(Diagonal)                |        |
| 2   | Display Resolution             | dot  | 1024RGB(W)x768(H)          |        |
| 3   | Overall Dimension              | mm   | 183(W)×141(H) x3.4         | Note 1 |
| 4   | Active Area                    | mm   | 162.05(W) x 121.54(H)      |        |
| 5   | Pixel Pitch                    | mm   | 0.15825(W)x0.15825(H)      |        |
| 6   | Color Configuration            |      | R. G. B. Stripe            | Note 2 |
| 7   | Color Depth                    |      | 16.7M (8bit) colors        |        |
| 8   | NTSC Ratio                     | %    | 50                         |        |
| 9   | Display Mode                   |      | Normally White             |        |
| 10  | Panel surface Treatment        |      | Anti-Glare, 3H             |        |
| 11  | Weight                         | g    | 178.5                      |        |
| 12  | Gray scale inversion direction |      | 6 o'clock (gray inversion) |        |
| 13  | Panel Power Consumption        | mW   | 605(max)                   |        |
| 14  | Backlight Power Consumption    | W    | 1.782 (Estimation)         |        |

Note 1: Not include blacklight cable and FPC. Refer next page to get further information.

Note 2: Below figure shows dot stripe arrangement.



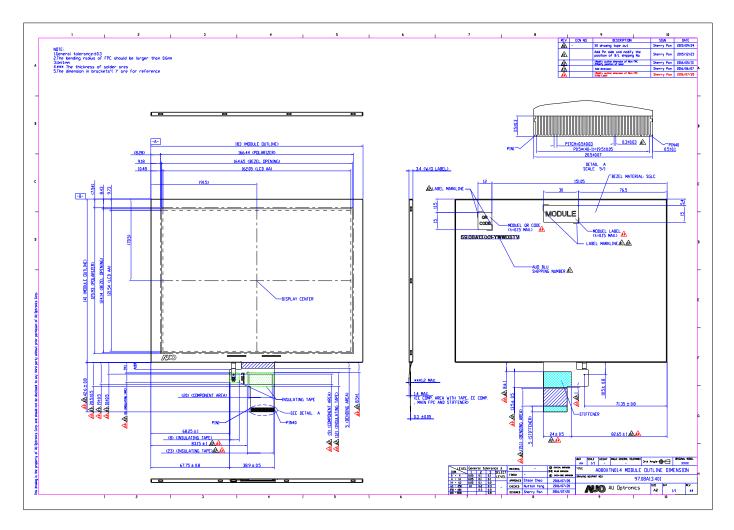


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## **B.** Outline Dimension

1. TFT-LCD Module – Front View/ Rear View (preliminary)



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## C. Electrical Specifications

**AUO Display+** 

# 1. TFT LCD Panel Pin Assignment (Preliminary)

Recommended connector: FH12A-40S-0.5SH

| NO. | Symbol | I/O | Description  | Remark |
|-----|--------|-----|--|--------|
| 1   | NC     | Р   | No connection  |        |
| 2   | VDD    | Р   | Digital interface supply voltage of digital                |        |
| 3   | VDD    | Р   | Digital interface supply voltage of digital                |        |
| 4   | ID1    | Т   | ID bits, Logic level low                                   |        |
| 5   | Reset  | I   | H/W global reset.  |        |
| 6   | STB    | ı   | H/W Standby mode. (STB=1>Normal operation, STB=0           |        |
| O   | 315    | '   | >Stand by mode active)                                     |        |
| 7   | GND    | Р   | Ground   |        |
| 8   | RxIN0- | 1   | LVDS receiver signal channel 0                             |        |
| 9   | RxIN0+ | I   | LVDS Differential Data Input (R0, R1, R2, R3, R4, R5, G0)  |        |
| 10  | GND    | -P  | Ground   |        |
| 11  | RxIN1- | -1  | LVDS receiver signal channel 1                             |        |
| 12  | RxIN1+ | -   | LVDS Differential Data Input (G1, G2, G3, G4, G5, B0, B1)  |        |
| 13  | GND    | Р   | Ground   |        |
| 14  | RxIN2- | I   | LVDS receiver signal channel 2                             |        |
| 15  | RxIN2+ | I   | LVDS Differential Data Input (B2, B3, B4, B5, HS, VS, DE)  |        |
| 16  | GND    | Р   | Ground   |        |
| 17  | RxCLK- | I   | LVDS receiver signal clock                                 |        |
| 18  | RxCLK+ | I   | EVD3 receiver signal clock                                 |        |
| 19  | GND    | Р   | Ground   |        |
| 20  | RxIN3- | I   | LVDS receiver signal channel 3,                            |        |
| 21  | RxIN3+ | -   | LVDS Differential Data Input (R6, R7, G6, G7, B6, B7, RSV) |        |
| 22  | GND    | Р   | Ground   |        |
| 23  | NC     |     | No connecttion   |        |
| 24  | VCOM   | Р   | AUO common electrode driving voltage                       |        |
| 25  | GND    | Р   | Ground   |        |
| 26  | BIST   | Т   | BIST mode selection 0:Dlable 1:Enable                      |        |
| 27  | DIMO   | 0   | PWM output after CAB function                              |        |
| 28  | SELB   | _   | 6/8 bits select SELB=1 for 6 bits, SELB=0 for 8 bits       |        |
| 29  | AVDD   | Р   | Analog power voltage                                       |        |
| 30  | GND    | Р   | Ground   |        |
| 31  | LED-   | Р   | LED cathode  |        |
| 32  | LED-   | Р   | LED cathode  |        |
| 33  | L/R    | I   | Left/Right selection. L/R=0 Scan=R>L, L/R =1 Scan L>R      |        |

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| 34 | U/D     | I | Up/Down selection. U/D=0 Scan=U>D, U/D=1 Scan=D>U |
|----|---------|---|---|
| 35 | VGL     | Р | Negative voltage for gate control                 |
| 36 | CABCEN1 | 1 | CABC function enable. 0:Disable,1:Enable          |
| 37 | NC      |   | NC connection                                     |
| 38 | VGH     | Р | Positive voltage for gate control                 |
| 39 | LED+    | Р | LED anode   |
| 40 | LED+    | Р | LED anode   |

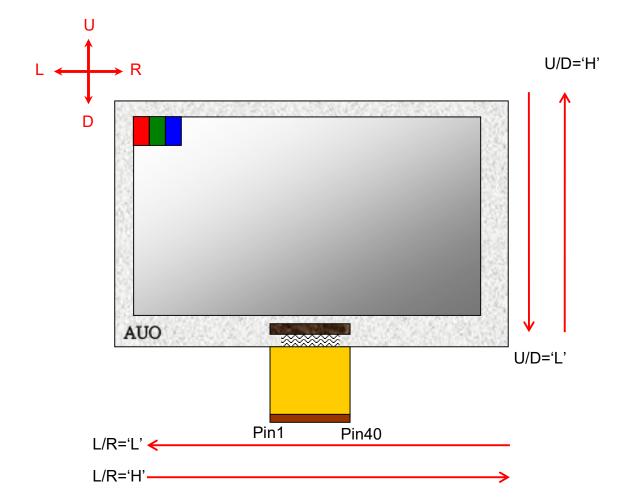
I: Input; P: Power T: Test pin

Note1:

**AUO Display+** 

| U/D | Direction | L/R | Direction         |
|-----|-----------|-----|-------------------|
| Н   | D→ U      | Н   | L→R               |
| L   | U→ D      | L   | $R \rightarrow L$ |

#### Normally pull high.

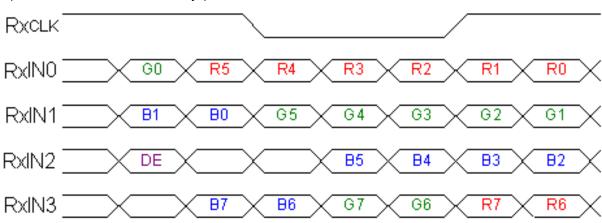


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## 2. The Input Data Format

(NS format, DE mode only)



| Signal Name | Description                 | Remark  |
|-------------|-----------------------------|---|
| R7~R0       | Red Data 7 ~ Red Data 0     | Red-pixel Data                                |
|             |                             | For 8Bits LVDS input                          |
|             |                             | MSB: R7 ; LSB: R0                             |
| G7~G0       | Green Data 7 ~ Green Data 0 | Green-pixel Data                              |
|             |                             | For 8Bits LVDS input                          |
|             |                             | MSB: G7 ; LSB: G0                             |
| B7~B0       | Blue Data 7 ~ Blue Data 0   | Blue-pixel Data                               |
|             |                             | For 8Bits LVDS input                          |
|             |                             | MSB: B7 ; LSB: B0                             |
| RxCLKIN     | LVDS Data Clock             |   |
| DE          | Data Enable Signal          | When the signal is high, the pixel data shall |
|             |                             | be valid to be displayed.                     |

#### 3. Absolute Maximum Ratings

| - Abootato maximum ratingo |        |           |        |      |      |        |  |  |
|----------------------------|--------|-----------|--------|------|------|--------|--|--|
| Item                       | Symbol | Condition | Min.   | Max. | Unit | Remark |  |  |
|                            | VDD    | GND=0     | -0.3   | 4    | V    |        |  |  |
|                            | AVDD   | GND=0     | -0.5   | 15   | V    |        |  |  |
| Power Voltage              | VGH    | GND=0     | -0.3   | 42   | V    |        |  |  |
|                            | VGL    | GND=0     | VGH-42 | +0.3 | V    |        |  |  |
| Operating temperature      | Тора   |           | -10    | 60   |      |        |  |  |
| Storage temperature        | Tstg   |           | -30    | 70   |      |        |  |  |

Note 1: Maximum ratings are those values beyond which damages to the device may occur. Functional operation should be restricted to the limits in the Electrical Characteristics chapter.

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Note 2: Functional operation should be restricted under ambient temperature (25 ).

#### 4. Electrical DC Characteristics

#### a. DC Charateristics

| Item                                      | Symbol  | Min. | Тур. | Max. | Unit    | Remark |
|---|---------|------|------|------|---------|--------|
|   | VDD     | 2.7  | 3.3  | 3.6  | V       |        |
| Dawar aynaby                              | AVDD    | 11.3 | 11.5 | 11.7 | V       |        |
| Power supply                              | VGH     | 19.5 | 20   | 20.5 | V       |        |
|   | VGL     | -7.5 | -7   | -6.5 | ٧       |        |
| Common electrol votage                    | Vcom    | 3.76 | 4.06 | 4.36 | V       |        |
|   | VDDrp   | -    | -    | 100  | [mV]p-p |        |
| Allowable Legis/LCD                       | AVDDrp  | -    | -    | 100  | [mV]p-p |        |
| Allowable Logic/LCD  Drive Ripple Voltage | VGHrp   | -    | -    | 100  | [mV]p-p |        |
| Drive hippie voltage                      | VGLrp   | -    | -    | 100  | [mV]p-p |        |
|   | Vcom rp | -    | -    | 100  | [mV]p-p |        |

#### b. Current Consumption (AGND=GND=0V)

| <u> </u>               | •      | •          |      |      |      |      |        |
|------------------------|--------|------------|------|------|------|------|--------|
| Parameter              | Symbol | Condition  | Min. | Тур. | Max. | Unit | Remark |
| Input current for VDD  | IVDD   | VDD=3.3V   | -    | 46   | 55   | mA   | Note 1 |
| Input current for AVDD | IAVDD  | AVDD=11.5V | -    | 29   | 35   | mA   | Note 1 |
| Input current for VGH  | IVGH   | VGH        | -    | 0.6  | 0.7  | mA   | Note 1 |
| Inpur current for VGL  | IVGL   | VGL        | -    | 0.8  | 1    | mA   | Note 1 |

Note 1: The test pattern use the following pattern.



## c. Backlight Driving Conditions

| Parameter              | Symbol | Min.   | Тур.  | Max. | Unit | Remark          |
|------------------------|--------|--------|-------|------|------|-----------------|
| LED Lightbar current   | Iι     | -      | 180   | -    | mA   | Note 1, 2       |
| Power consumption      | Р      |        | 1.782 | -    | W    |                 |
| LED Lightbar life time |        | 15,000 | 1     | -    | Hr   | Note 1, 2, 3, 4 |

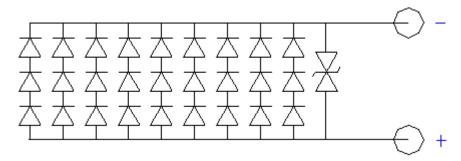
Note 1: LED backlight is LED lightbar type(27 pcs of LED).

Note 2: Definition of "LED Lifetime": brightness is decreased to 50% of the initial value. LED Lifetime is restricted under normal condition, ambient temperature = 25°C and LED lightbar current= 180mA



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Note 3: The value is only for reference.

Note 4: If it operates with LED lightbar voltage more than 180mA, it maybe decreases LED lifetime.

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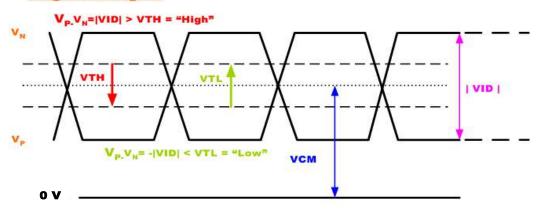
#### 5. LVDS DC Characteristics

#### A. DC Characteristic

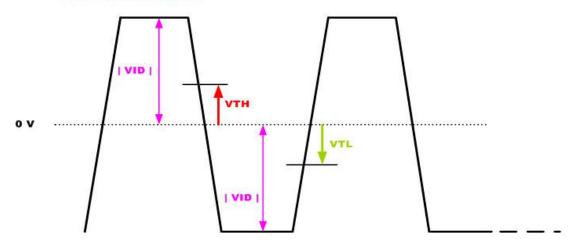
| Symbol | Item                                       | Min. | Тур. | Max. | Unit | Remark   |
|--------|--|------|------|------|------|----------|
| VTH    | Differential Input High Threshold          |      | -    | 100  | [mV] | VCM=1.2V |
| VTL    | Differential Input Low Threshold           |      | -    | -    | [mV] | VCM=1.2V |
| VID    | Input Differential Voltage                 | 100  |      | 600  | [mV] |          |
| VCM    | VCM Differential Input Common Mode Voltage |      | ı    | 2.1  | [V]  |          |

Input signals shall be low or Hi-Z state when VDD is off.

## Single-end Signal



## Differential Signal





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## **B. Input Timing Setting**

| Parameter                   | Symbol | Min. | Тур. | Max. | Unit. | Remark |
|-----------------------------|--------|------|------|------|-------|--------|
| DCLK frequency              | Fdclk  | 48   | 65   | 71   | MHz   |        |
| Hsync period (= Thd + Thbl) | Th     | 1114 | 1344 | 1400 | DCLK  |        |
| Active Area                 | Thd    |      | 1024 |      | DCLK  |        |
| Horizontal blanking         | Thbl   | 90   | 320  | 376  | DCLK  |        |
| Vsync period (= Tvd + Tvbl) | Tv     | 778  | 806  | 845  | Th    |        |
| Active lines                | Tvd    |      | 768  |      | Th    |        |
| Vertical blanking           | Tvbl   | 10   | 38   | 77   | Th    |        |
| Frame rate                  |        | 50   | 60   | 75   | Hz    |        |

Note: Operating at 48MHz will cause frame rate below to 55Hz



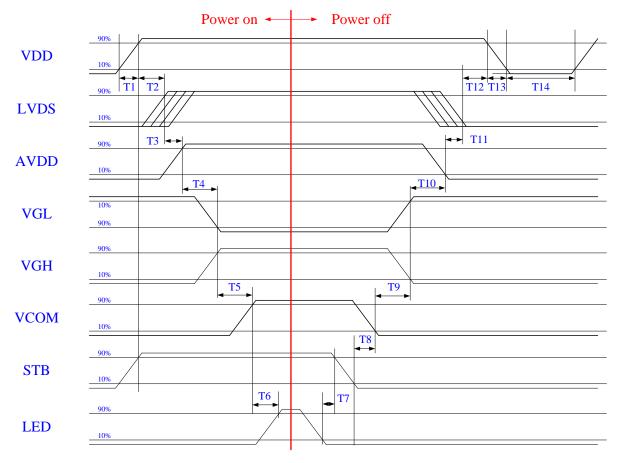
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# c. Recommended Power On/OFF Sequence

**AUO Display+** 



| В         |      | Units |      |    |
|-----------|------|-------|------|----|
| Parameter | Min. | Тур.  | Max. |    |
| T1        | 0.5  | -     | 20   | ms |
| T2        | 16   | -     | 32   | ms |
| Т3        | 16   | -     | 32   | ms |
| T4        | 16   | -     | 32   | ms |
| T5        | 16   | -     | 32   | ms |
| Т6        | 100  | -     | -    | ms |
| 17        | 20   | -     | 40   | ms |
| Т8        | 160  | -     | -    | ms |
| Т9        | 0    | -     | 10   | ms |
| T10       | 0    | -     | 10   | ms |
| T11       | 0    | -     | 10   | ms |
| T12       | 0    | -     | 10   | ms |
| T13       | -    | -     | 10   | ms |
| T14       | 1000 | _     | -    | ms |

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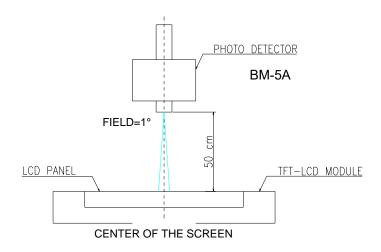
## D. Optical Specification

**AUO Display+** 

All optical specification is measured under typical condition (Note 1, 2)

| Item                          |        | Symbol | Condition                  | Min.  | Тур.  | Max.  | Unit              | Remark |
|-------------------------------|--------|--------|----------------------------|-------|-------|-------|-------------------|--------|
| Response Time<br>Rise<br>Fall |        | Tr     | θ=0°                       |       | 20    | 30    | ms No             | Note 3 |
|                               |        | Tf     |                            |       | 20    | 30    |                   |        |
| Contrast ra                   | atio   | CR     | At optimized viewing angle | 600   | 700   |       |                   | Note 4 |
|                               | Тор    |        |                            | 40    | 60    |       |                   |        |
| Viewing Angle                 | Bottom |        | CR≧ 10                     | 50    | 65    |       | deg.              | Note 5 |
| viewing / mgie                | Left   |        |                            | 60    | 70    |       |                   |        |
|                               | Right  |        |                            | 60    | 70    |       |                   |        |
| Brightness                    |        | YL     | V <sub>L</sub> = 12V       | 200   | 250   |       | cd/m <sup>2</sup> | Note 6 |
|                               | White  | X      | θ=0°                       | 0.258 | 0.308 | 0.358 |                   |        |
|                               |        | Y      | θ=0°                       | 0.277 | 0.327 | 0.377 |                   |        |
|                               |        | X      | θ=0°                       | 0.536 | 0.586 | 0.636 |                   |        |
| Chromoticit.                  |        | Y      | θ=0°                       | 0.296 | 0.346 | 0.396 |                   |        |
| Chromaticity                  | Green  | Х      | θ=0°                       | 0.299 | 0.349 | 0.399 |                   |        |
|                               |        | Y      | θ=0°                       | 0.527 | 0.577 | 0.627 |                   |        |
|                               | Blue   | Х      | θ=0°                       | 0.103 | 0.153 | 0.203 |                   |        |
|                               |        | Y      | θ=0°                       | 0.053 | 0.103 | 0.153 |                   |        |
| Uniformity                    |        | ΔYL    | %                          | 70    | 75    |       |                   | Note 7 |

Note 1 : To be measured in the dark room. Ambient temperature =25 $\square$ , and LED lightbar current I<sub>L</sub> = 200mA. Note 2 :To be measured on the center area of panel with a viewing cone of 1°by Topcon luminance meter BM-5A, after 15 minutes operation.



Note 3: Definition of response time:

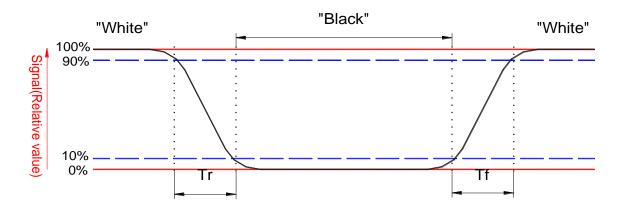
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The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.

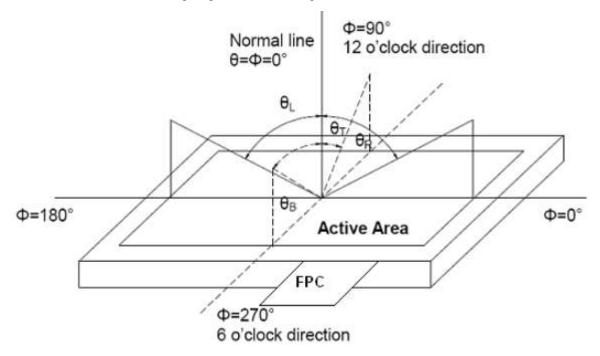


Note 4. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Contrast ratio (CR) = 
$$\frac{\text{Photo detector output when LCD is at "White" status}}{\text{Photo detector output when LCD is at "Black" status}}$$

Note 5. Definition of viewing angle,  $\theta$ , Refer to figure as below.



Note 6. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

Note 7: Luminance Uniformity of these 9 points is defined as below:

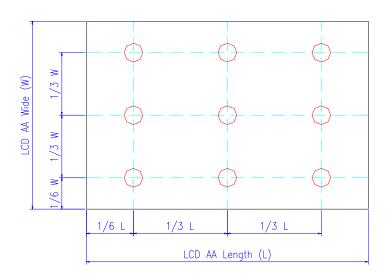
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Uniformity =  $\frac{\text{minimum luminance in 9 points (1-9)}}{\text{maximum luminance in 9 points (1-9)}}$ 



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## E. Reliability Test Items

| No. | Test items                       | Conditions  |                   | Remark   |
|-----|----------------------------------|---|-------------------|--|
| 1   | High Temperature Storage         | Ta= 70°C  | 240Hrs            | Note 1 & Note 2  |
| 2   | Low Temperature Storage          | Ta= -30°C   | 240Hrs            | Note 1 & Note 2  |
| 3   | High Ttemperature Operation      | Tp= 60°C  | 240Hrs            | Note 1 & Note 2  |
| 4   | Low Temperature Operation        | Ta= -10°C   | 240Hrs            | Note 1 & Note 2  |
| 5   | High Temperature & High Humidity | Tp= 50°C. 80% RH  | 240Hrs            | Note 1 & Note 2  |
| 6   | Heat Shock                       | -10°C~60°C, 100 cycle,  | 1Hrs/cycle        | Note 1 & Note 2  |
| 7   | Electrostatic Discharge          | Contact = $\pm 4$ kV, class B<br>Air = $\pm 8$ kV, class B                                  |                   | Note 4   |
| 8   | Image Sticking                   | 25°C, 4hrs  |                   | Note 5   |
| 9   | Vibration                        | Frequency range : 10~ Stoke : 1.5r Sweep : 10 ~ 2 hours for each direct (6 hours for total) | nm<br>- 55 ~ 10Hz | Non-operation JIS C7021, A-10 condition A : 15 minutes |
| 10  | Mechanical Shock                 | 100G . 6ms, ±X,:<br>3 times for each d  | •                 | Non-operation JIS C7021, A-7 condition C               |
| 11  | Vibration (With Carton)          | Random vibrat<br>0.015G <sup>2</sup> /Hz from 5<br>–6dB/Octave from 20                      | ~200Hz            | IEC 68-34  |
| 12  | Drop (With Carton)               | Height: 60cm 1 corner, 3 edges, 6 surfaces  |                   |  |
| 13  | Pressure                         | 5kg, 5sec   |                   | Note 6   |

Note 1: Ta: Ambient Temperature. Tp: Panel Surface Temperature

Note 2: In the standard conditions, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.

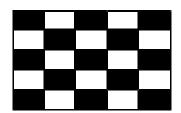
Note 3: All the cosmetic specification is judged before the reliability stress.

Note4 : All test techniques follow IEC6100-4-2 standard.

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| Test Condition             |  | Note |  |  |  |
|----------------------------|--|------|--|--|--|
| Pattern                    |  |      |  |  |  |
| Procedure<br>And<br>Set-up | Contact Discharge : 330Ω, 150pF, 1sec, 8 point, 10 times/point  Air Discharge : 330Ω, 150pF, 1sec, 8 point, 10 times/point |      |  |  |  |
| Criteria                   | B – Some performance degradation allowed. No data lost. Self-recoverable hardware failure.                                 |      |  |  |  |
| Others                     | Gun to Panel Distance     No SPI command, keep default register settings.  |      |  |  |  |

Note 5: Operate with 5×5 chess board pattern as figure and lasting time and temperature as the conditions. Then judge with 50% gray level after waiting 20 min, the mura is less than JND 2.5.



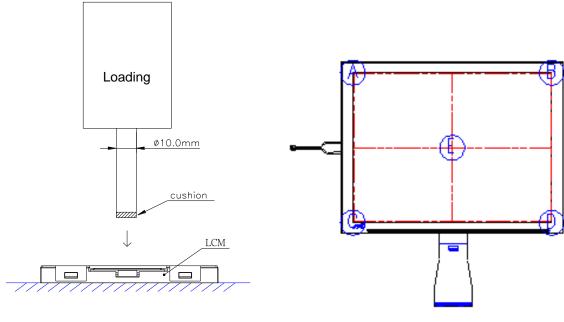


Note 6: The panel is tested as figure. The jig isψ10 mm made by Cu with rubber and the loading speed is 3mm/min on position A~E. After the condition, no glass crack will be found and panel function check is OK.( no guarantee LC mura、LC bubble)



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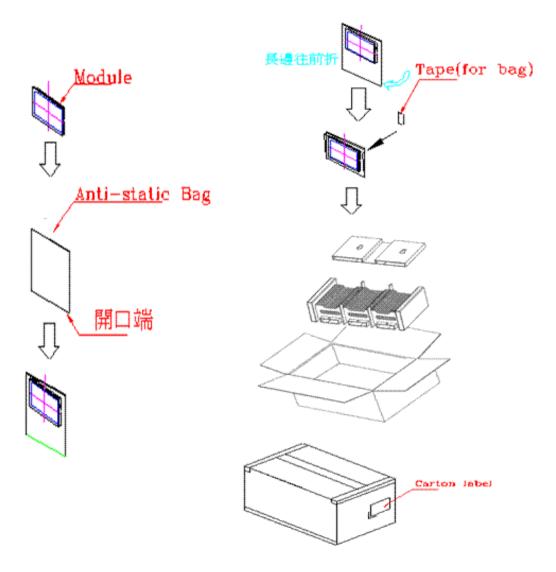
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**AUO Display+** 

# F. Packing and Marking

## 1. Packing Form (40pcs/Carton)





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#### 2. Module/Panel Label Information

The module/panel (collectively called as the "Product") will be attached with a label of Shipping Number which represents the identification of the Product at a specific location. Refer to the Product outline drawing for detailed location and size of the label. The label is composed of a 22-digit serial number and printed with code 39/128 with the following definition:

#### ABCDEFGHIJKLMNOPQRSTUV

For internal system usage and production serial numbers.

-AUO Module or Panel factory code, represents the final production factory to complete the Product Product version code, ranging from 0~9 or A~Z (for Version after 9)

Week Code, the production week when the product is finished at its production process

#### 3. Carton Label Information

The packing carton will be attached with a carton label where packing Q'ty, AUO Model Name, AUO Part Number, Customer Part Number (Optional) and a series of Carton Number in 13 or 14 digits are printed. The Carton Number is apparing in the following format:

#### ABC-DEFG-HIJK-LMN

DEFG appear after first "-" represents the packing date of the carton LDate from 01 to 31

Month, ranging from 1~9, A~C. A for Oct, B for Nov and C for Dec.

A.D. γear, ranging from 1~9 and 0. The single digit code reprents the last number of the year

Refer to the drawing of packing format for the location and size of the carton label.



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#### G. Precautions

- 1. Do not twist or bend the module and prevent the unsuitable external force for display module during assembly.
- 2. Adopt measures for good heat radiation. Be sure to use the module with in the specified temperature.
- 3. Avoid dust or oil mist during assembly.
- 4. Follow the correct power sequence while operating. Do not apply the invalid signal, otherwise, it will cause improper shut down and damage the module.
- 5. Less EMI: it will be more safety and less noise.
- 6. Please operate module in suitable temperature. The response time & brightness will drift by different temperature.
- 7. Avoid to display the fixed pattern (exclude the white pattern) in a long period, otherwise, it will cause image sticking.
- 8. Be sure to turn off the power when connecting or disconnecting the circuit.
- 9. Polarizer scratches easily, please handle it carefully.
- 10. Display surface never likes dirt or stains.
- 11. A dewdrop may lead to destruction. Please wipe off any moisture before using module.
- 12. Sudden temperature changes cause condensation, and it will cause polarizer damaged.
- 13. High temperature and humidity may degrade performance. Please do not expose the module to the direct sunlight and so on.
- 14. Acetic acid or chlorine compounds are not friends with TFT display module.
- 15. Static electricity will damage the module, please do not touch the module without any grounded device.
- 16. Do not disassemble and reassemble the module by self.
- 17. Be careful do not touch the rear side directly.
- 18. No strong vibration or shock. It will cause module broken.
- 19. Storage the modules in suitable environment with regular packing.
- 20. Be careful of injury from a broken display module.
- 21. Please avoid the pressure adding to the surface (front or rear side) of modules, because it will cause the display non-uniformity or other function issue.